

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/772,372	02/06/2004	Tomohisa Kato	248601US3	6781
22850 - 759	90 07/14/2005		EXAMINER	
OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C.			ADDISU, SARA	
1940 DUKE ST ALEXANDRIA			ART UNIT	PAPER NUMBER
	,		3722	
			DATE MAILED: 07/14/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

				<u></u>
Office Action Summary		Application No.	Applicant(s)	,,
		10/772,372	KATO ET AL.	
		Examiner	Art Unit	
		Sara Addisu	3722	
Period f	The MAILING DATE of this communication ap or Reply	pears on the cover sheet w	ith the correspondence address	,
THE - Extraording - If th - If N - Fail Any	MAILING DATE OF THIS COMMUNICATION. ensions of time may be available under the provisions of 37 CFR 1. r SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period une to reply within the set or extended period for reply will, by statut reply received by the Office later than three months after the mailing patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a by within the statutory minimum of thin will apply and will expire SIX (6) MOI te, cause the application to become A	reply be timely filed ty (30) days will be considered timely. NTHS from the mailing date of this communicat BANDONED (35 U.S.C. § 133).	tion.
Status				
1)⊠	Responsive to communication(s) filed on 06 F	ebruary 2004.		
2a)	This action is FINAL . 2b)⊠ Thi	s action is non-final.	·	
3)	Since this application is in condition for allowards closed in accordance with the practice under	·	• •	is
Disposi	ion of Claims		,	
5) □ 6) ⊠ 7) □ 8) □ Applicat	Claim(s) 1-6 is/are pending in the application. 4a) Of the above claim(s) is/are withdra Claim(s) is/are allowed. Claim(s) 1-6 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/open claim(s) are subject.	awn from consideration. or election requirement.		
-	The specification is objected to by the Examin			
10)🛛	The drawing(s) filed on $\underline{2/6/04}$ is/are: a) \square acc			
	Applicant may not request that any objection to the	• • • • • • • • • • • • • • • • • • • •	` '	
11)	Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the E	•	• •	• •
Priority	under 35 U.S.C. § 119			
a)	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureassee the attached detailed Office action for a list	nts have been received. Its have been received in Apprix documents have been au (PCT Rule 17.2(a)).	Application No received in this National Stage	
Attachmei	nt(s) ce of References Cited (PTO-892)	A\ □ Intonia	Summary (PTO-413)	
2) 🔲 Noti	ce of Draftsperson's Patent Drawing Review (PTO-948)	Paper No	s)/Mail Date	
	rmation Disclosure Statement(s) (PTO-1449 or PTO/SB/08 er No(s)/Mail Date <u>9/10/04</u> .	5) Notice of (6) Other:	nformal Patent Application (PTO-152)	

DETAILED ACTION

Drawings

The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they include the following reference character(s) not mentioned in the description: Reference "34c" in Figure 1. Corrected drawing sheets in compliance with 37 CFR 1.121(d), or amendment to the specification to add the reference character(s) in the description in compliance with 37 CFR 1.121(b) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. Each drawing sheet submitted after the filling date of an application must be labeled in the top margin as either "Replacement Sheet" or "New Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

Art Unit: 3722

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-6 are rejected under 35 U.S.C. 103(a) as being obvious over Inada et al. (U.S. Pub. No. 2004/0134318), in view of Müller (U.S. Patent No. 4,833,764)

The applied reference has a common assignee with the instant application. Based upon the earlier effective U.S. filing date of the reference, it constitutes prior art only under 35 U.S.C. 102(e). This rejection under 35 U.S.C. 103(a) might be overcome by: (1) a showing under 37 CFR 1.132 that any invention disclosed but not claimed in the reference was derived from the inventor of this application and is thus not an invention "by another"; (2) a showing of a date of invention for the claimed subject matter of the application which corresponds to subject matter disclosed but not claimed in the reference, prior to the effective U.S. filing date of the reference under 37 CFR 1.131; or (3) an oath or declaration under 37 CFR 1.130 stating that the application and reference are currently owned by the same party and that the inventor named in the application is the prior inventor under 35 U.S.C. 104, together with a terminal disclaimer in accordance with 37 CFR 1.321(c). This rejection might also be overcome by showing

that the reference is disqualified under 35 U.S.C. 103(c) as prior art in a rejection under 35 U.S.C. 103(a). See MPEP § 706.02(l)(1) and § 706.02(l)(2).

Inada et al. teaches a machine tool having a turntable (20b) mounted to rotate around a first rotating axis (B), tool holder mounted to rotate around an axis that is perpendicular to B-axis and a workpiece rotating around C-axis (which is perpendicular to B-axis). Inada et al. also teaches tool (T) being set such that it's machining (cutting) point (B), which is in line with it's rotational axis, coincides the B-axis (see figures 2C & 4 and Page 4, paragraph 67, lines 1-6). Furthermore, Inada et al. teaches X-axis moving unit (60), Y-axis moving unit (30: which is parallel to the rotational B-axis), a Zaxis moving unit (50) and fine adjustment mechanism (12). Inada et al. also teaches the moving units, the drive unit and the turning units being controlled such that the work point on the workpiece coincides with the machining point of the tool (i.e. is moved along the machined surface). Additionally, Inada et al. teaches the X-axis moving unit (60) producing relative movement between the work point (A) of the workpiece and the machining point (B) of the tool (page 4, paragraph 56, lines 1-5). This means the X-axis movement is the feeding direction of the tool, therefore the front rake surface of the tool is perpendicular to its feeding direction while coinciding with the tool axis (see diagram below).

However, Inada et al. fails to teach a rotary base mounted on the rotarty table (turntable) (20b) rotating around an axis that is perpendicular to both B-axis and tool rotating axis.

Art Unit: 3722

Muller teaches a machine tool having a U-axis (redefined as Z-axis) moving unit (longitudinal carriage: 18) disposed on an X-axis moving unit (12), which is disposed on the top surface of bed (8). Muller also teaches a rotatable tool table 50 rotating around axis (B1, B2, B3, B4) perpendicularly intersecting the vertical axis of rotation C of the revolving head (36), a Y-axis moving unit (guide: 30) disposed on the vertical side surface of bed (8) and drive for workpiece (46) rotating about axis F (See figure 1). Muller also teaches a drive for rotating workpiece (46) that is disposed on the U-axis (redefined as Z-axis) moving unit (longitudinal carriage: 18) and axis F coincides with the center axis extending along the z-axis/U axis). Additionally, Muller teaches table (34) with tool working units (54₁, 54₂, 54₃ and 54₄), disposed on the Y-axis moving unit

Page 5

Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention was made to modify Inada et al's invention such that a rotatable tool table 50 having axis of rotation (B1, B2, B3 or B4) is mounted on revolving head (36), as taught by Muller for the purpose of opening up possibility of machining workpieces of arbitrary shape (without remounting of workpieces) starting from a blank and ending with a finished product ('764, Col. 6, lines 12-19).

and rotatably mounting revolving head (36) having a vertical axis of rotation C

(equivalent to B-axis of instant invention) (Col. 5, lines 15-17).

Art Unit: 3722

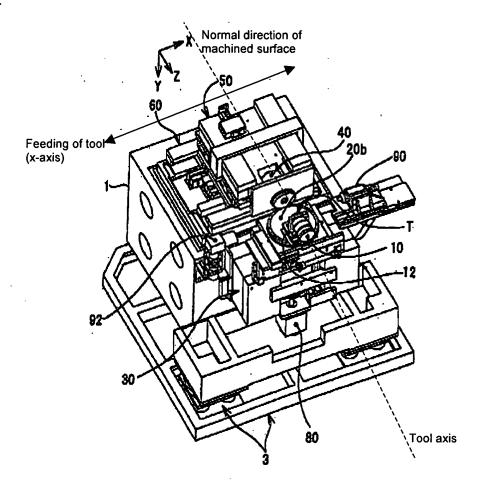


FIG. 4

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sara Addisu at (571) 272-6082. The examiner can normally be reached on 8:30 am - 5 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Boyer Ashley can be reached on (571) 272-4502. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 3722

Page 7

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Sara Addisu (571)272-6082

> BOYER D. ASHLEY PRIMARY EXAMINER